Claims

205

215

225

200 What is claimed is:

- 1. A container for gas or fluid comprising:
 - a first end,
 - a second end,
 - a plurality of valves fluidly connected to said container whereby a gas or fluid may enter, flow through and exit said container.
- 2. The container for gas or fluid of Claim 1 constructed of metal, aluminum, steel, plastic, polymer or carbon fiber capable of containing fluid or gas under pressure.
- 3. The container of Claim 2 further comprising:
 - a first valve fluidly connected to said first container end,
- a second valve fluidly connected to said second container end whereby a gas or fluid may enter through said first valve, flow through said container, and exit through said second valve.
 - 4. The container of Claim 3 wherein said first valve and said second valve are self sealing whereby said gas or fluid may be retained within said container under pressure.
 - 5. The container of Claim 4 wherein said first valve and said second valve are plunger activated.
 - 6. The container of Claim 1 wherein said first end is a closed end and said second end is open end.
- 7. The container of Claim 5 wherein said closed end is perforated by a circular aperture.
 - 8. The container of Claim 7 wherein said first valve is disposed within said circular aperture.
 - 9. The container of Claim 8 wherein said open end exhibits a rolled lip.
 - 10. The container of Claim 9 further comprising a cap, said cap disposed through said open end.
 - 11. The container of Claim 10 wherein said cap exhibits a partially rolled flange whereby when said cap is disposed through said open end, said partially rolled flange communicates with said rolled lip forming a seal.
- 12. The container of Claim 11 wherein said rolled flange is formed around and under said rolled lip whereby said cap is retained over said rolled lip.

WO 2005/047865 PCT/US2004/038636

13. The container of Claim 11 further comprising a seal, said seal disposed between said partially rolled flange and said rolled lip whereby a fluid tight seal is created

- 14. The container of Claim 12 wherein said cap further comprises a cap aperture.
- 15. The container of Claim 13 further comprising a second valve disposed through said cap aperture.
- 16. The container of Claim 14 wherein said cap exhibits cap walls that extend within said open end and below said rolled lip.
- 17. The container of Claim 15 wherein said cap wall further comprises an expanded lip whereby said expanded lip provides pressure on said rolled lip wherein said rolled lip is compressed between said rolled flange and said expanded lip.
- 18. The container of Claim 15 further comprising a fluid extraction or injection means wherein said first valve and said second valve may be fluidly connected to said fluid extraction or injection device.

245

235

240

250

255

260